

arch 5373

31 oct PW



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-727-045
Job Sheet 184135



005876

Part No: D350-727-045

Job Qty: 4 ea

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

DAS

Job Tracking No:

Due Date: 10/31/18

10

Created By: Marie Lajeunesse

Type: Stock

IIIN-A350-727 Rev. B

Description:

Note: DWG REV A SHEET 6 IPP Rev: A 05.05.12 New issue KJ/JLM IPP REV: B 12.04.11 AS PER ECN 12-546 DD VERF: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/31/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 11 2018
110	Packaging	4 pcs		10/31/18	0.00	0.00	Packaging1-3		OCT 11 2018
120	QC	4 pcs		10/31/18	0.00	0.00	QC4		OCT 12 2018
130	Packaging	4 pcs		10/31/18	0.00	0.00	Packaging3-1		OCT 12 2018
135	DC	4 pcs		10/31/18	0.00	0.00	DC		18/10/12
140	QC21-FG	4 Ea		10/31/18	0.00	0.00	QC21		18/10/12

Part Op 130 - Identify and pack for shipping as per PPP D350-727-045 Location: FG041
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-727-045 CHG003 ✓

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	4 Ea (1 ea)	90-Start up Operation	5102260
D3319-3	Full Length Wearplate	4 Ea (1 ea)	90-Start up Operation	5061064

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3319-1	4	6	0
	D3319-3	4	10	0

Part Specifications

Specifications could not be found.



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Plex 10/3/18 10:00 AM Dart.lajeunesse.marie

Container No: S117472



Part: D350-727-045

Job No: 184135

Serial No/Batch: S117472

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA05 - 18 Issue 2 10/11/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

PAGE 1 OF 1

Part Number: D350-727-015/-045

Description: WEARPLATE, FULL LENGTH, LH/RH

[illegible]